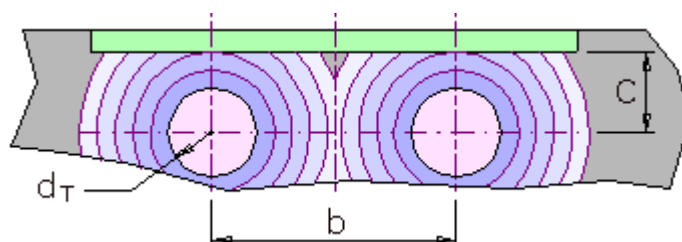


## Temperering Uens varmeafgang



Stor afstand (b)

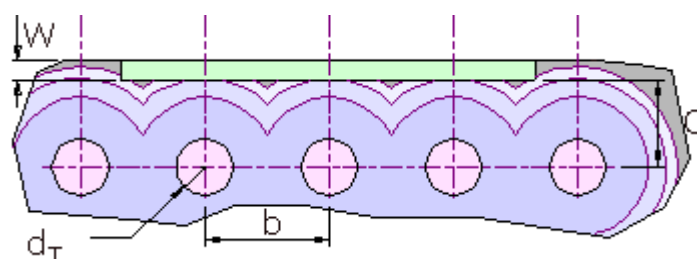
+ lille afstand (c)

+ stor kanaldiameter ( $d_T$ )

Giver:

Uens temperatur i formhulhed.

**Tilnærmet ens varmeafgang**



| Godstykke W       | Kanaldiameter ( $d_T$ ) |
|-------------------|-------------------------|
| $\leq 2\text{mm}$ |                         |
| 8 - 10 mm         |                         |
| $\leq 4\text{mm}$ | 10 - 12 mm              |
| $\leq 6\text{mm}$ | 12 - 15 mm              |

Afstand (c) = 2 - 3 x kanaldiameter ( $d_T$ )

Afstand (b) = max 3 x kanaldiameter ( $d_T$ )