|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Skitse af elektrode: | | | | | | Emne:  Programmør: | | | | | | | | Elektrode:  Polatitet: +/- | | Skrub | Mellem | Slet |
|  | | | | | |  | | | |  | | | | Rmax | Rz |  |  |  |
| UM-Frontal | |  |  |  |
| Emnemateriale: | | | |  | | | | UM-Lateral | |  |  |  |
| Fs-Frontal | |  |  |  |
| Færdigmål Z: | | | |  | | | | Fs-Lateral | |  |  |  |
| Færdigmål diameter: | | | |  | | | | Materialefjern.  Vw= mm3/min | |  | | |
| Overfladeruhedskrav:  Ra:  Rmax:  Rz: | | | |  | | | | Elektr. Mat.  Elektr. mm2 | |  | | |
|  | Ti | To | REP | I | Uz | Ls | Ks | Vm | ERE | Te | Aw | Spl | Pl | G | r | α | ε | Δs |
| Skrub |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Mellem |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Slet |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |